



# CERTIFICATE



DQS CFS GmbH (BRCGS CB No. 038) certifies that, having conducted an audit at



## Karl Knauer KG

Zeller Straße 14  
77781 Biberach  
Germany

BRC Site Code: 1406959  
meets the requirements set out in the

## BRC GLOBAL STANDARD FOR PACKAGING MATERIALS

(Issue 6: August 2019)

For the scope of activities:

Production of folding cartons, shells and blanks made of cardboard, with and without PE coating, as well as gluing of composite lining film and transparent plastic film. Process steps: Offset printing, varnishing, laminating, stamping, embossing, and gluing (including window embossing). Product intended use food direct contact and non-food products.

Manufacturing categories: 02 - Paper making and conversion, 05 - Flexible plastics manufacture, 07 - Print processes

Including voluntary modules of: None

Exclusions from scope: None

### Achieved Grade: AA

Audit programme: Announced

BRC Auditor No.: 21766

Date of audit	21.09.2022
Re-audit due date	29.09.2023
Certificate expiry date	10.11.2023
Certificate registration no.	503915 BRC Pack6
Frankfurt am Main	30.10.2022

**DQS CFS GmbH**  
German Association for Sustainability

Guido Eggers  
Managing Director

Certification Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany



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If you would like to feedback comments on the BRCGS Standard or the audit process directly to BRCGS,  
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