



# CERTIFICATE



DQS CFS GmbH (BRCGS CB No. 038) certifies that, having conducted an audit at



## Karl Knauer KG

Zeller Straße 14  
77781 Biberach  
Germany

BRCGS Site Code: 1406959

meets the requirements set out in the

## GLOBAL STANDARD PACKAGING MATERIALS

(Issue 7: October 2024)

For the scope of activities:

Production of folding cartons, shells and blanks made of cardboard, with and without PE coating, as well as gluing of composite PE lining film and transparent PET plastic film. Process steps: Offset printing, varnishing, laminating, external production Contract work (outsourced process – print finishing including lamination and embossing of corrugated cardboard), stamping, embossing, and gluing (including window embossing). Product intended use food direct contact and non-food products.

Manufacturing categories: 02 - Paper making and conversion, 05 - Flexible plastics manufacture, 07 - Print processes

Including voluntary modules of: None

Exclusions from scope: None

## Achieved Grade: AA

Audit programme: Announced

Auditor No.: 20293

Date of audit 17.09.2025

Re-audit due date 29.09.2026

Certificate expiry date 10.11.2026

Certificate registration no. 503915 BRC Pack7

Frankfurt am Main 21.10.2025

DQS CFS GmbH

German Association for Sustainability



Guido Eggers  
Managing Director



Certification Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

This certificate remains the property of DQS CFS GmbH.

If you would like to feedback comments on the BRCGS Standard or the audit process directly to BRCGS, please contact [brcgs.enquiries@lacogroup.com](mailto:brcgs.enquiries@lacogroup.com) or use the BRCGS reporting system at [tell.brcgs.com](http://tell.brcgs.com) or <https://tellusbrcgs.whistleblownetwork.net>. Visit <https://directory.brcgs.com> to verify certificate authenticity.

The validity of the certification can only be verified by the QR-code.