



CERTIFICATE



DQS CFS GmbH (BRCS CB No. 038) certifies that, having conducted an audit at

KARLKNAUER 
Beeindruckend anders

Karl Knauer KG

Zeller Straße 14
77781 Biberach
Germany

BRC Site Code: 1406959

meets the requirements set out in the

BRC GLOBAL STANDARD FOR PACKAGING MATERIALS

(Issue 6: August 2019)

For the scope of activities:

Production of folding cartons, shells and blanks made of cardboard, with and without PE coating, as well as gluing of composite lining film and transparent plastic film. Process steps: Offset printing, varnishing, laminating, stamping, embossing, and gluing (including window embossing). Product intended use food direct contact.

Manufacturing categories: 02 - Paper making and conversion, 07 - Print processes

Including voluntary modules of: None

Exclusions from scope: None

Achieved Grade: AA

Audit programme: Announced

BRC Auditor No.: 038045

Date of audit	24.09.2020
Re-audit due date	from 31.08.2021 to 28.09.2021
Certificate expiry date	09.11.2021
Certificate registration no.	503915 BRC Pack6
Frankfurt am Main	05.11.2020



DQS CFS GmbH
German Association for Sustainability

Dr. Sied Sadek
Managing Director

Certification Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany



This certificate remains the property of DQS CFS GmbH.
If you would like to feedback comments on the BRCS Standard or the audit process directly to BRCS,
please contact tel@brcs.com. Visit brcdirectory.com to validate certificate authenticity.