



CERTIFICATE



This is to certify that



Karl Knauer KG

Zeller Straße 14
77781 Biberach
Germany

with the organizational units/sites as listed in the annex
has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of packaging, promotional products, gift packaging and packaging machines as well as assembling and co-packing of e.g. articles of daily use considering hygienic requirements

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no. 503915 QM15
Date of certification 2026-06-24
Valid until 2029-08-03



DQS IS A MEMBER OF



DQS GmbH

Guido Eggers
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany
The validity of the certification can only be verified by the QR-code.



Annex to certificate
Registration no.: 503915 QM15

Karl Knauer KG

Zeller Straße 14
77781 Biberach
Germany

Location

528203
Karl Knauer Poland Sp. z o.o.
ul. Wspólna 7,
62-045 Pniewy
Poland

Scope

Development, production and sales of packaging, promotional products, gift packaging and packaging machines as well as assembling and co-packing of e.g. articles of daily use considering hygienic requirements