



# CERTIFICATE



This is to certify that



## Karl Knauer KG

Zeller Straße 14  
77781 Biberach  
Germany

with the organizational units/sites as listed in the annex  
has implemented and maintains an **Environmental Management System**.

### Scope:

Development, production and sales of packaging, promotional products, gift packaging and packaging machines as well as assembling and co-packing of e.g. articles of daily use considering hygienic requirements

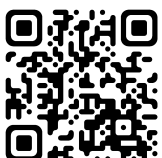
Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 14001 : 2015

Certificate registration no. 503915 UM15  
Date of certification 2026-06-24  
Valid until 2029-04-30



DQS IS A MEMBER OF



## DQS GmbH

Guido Eggers  
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany  
The validity of the certification can only be verified by the QR-code.



**Annex to certificate**  
**Registration no.: 503915 UM15**

**Karl Knauer KG**

Zeller Straße 14  
77781 Biberach  
Germany

**Location**

**528203**  
**Karl Knauer Poland Sp. z o.o.**  
**ul. Wspólna 7,**  
**62-045 Pniewy**  
**Poland**

**Scope**

Development, production and sales of packaging, promotional products, gift packaging and packaging machines as well as assembling and co-packing of e.g. articles of daily use considering hygienic requirements